



Volant King Table Tennis Table Installation Instruction

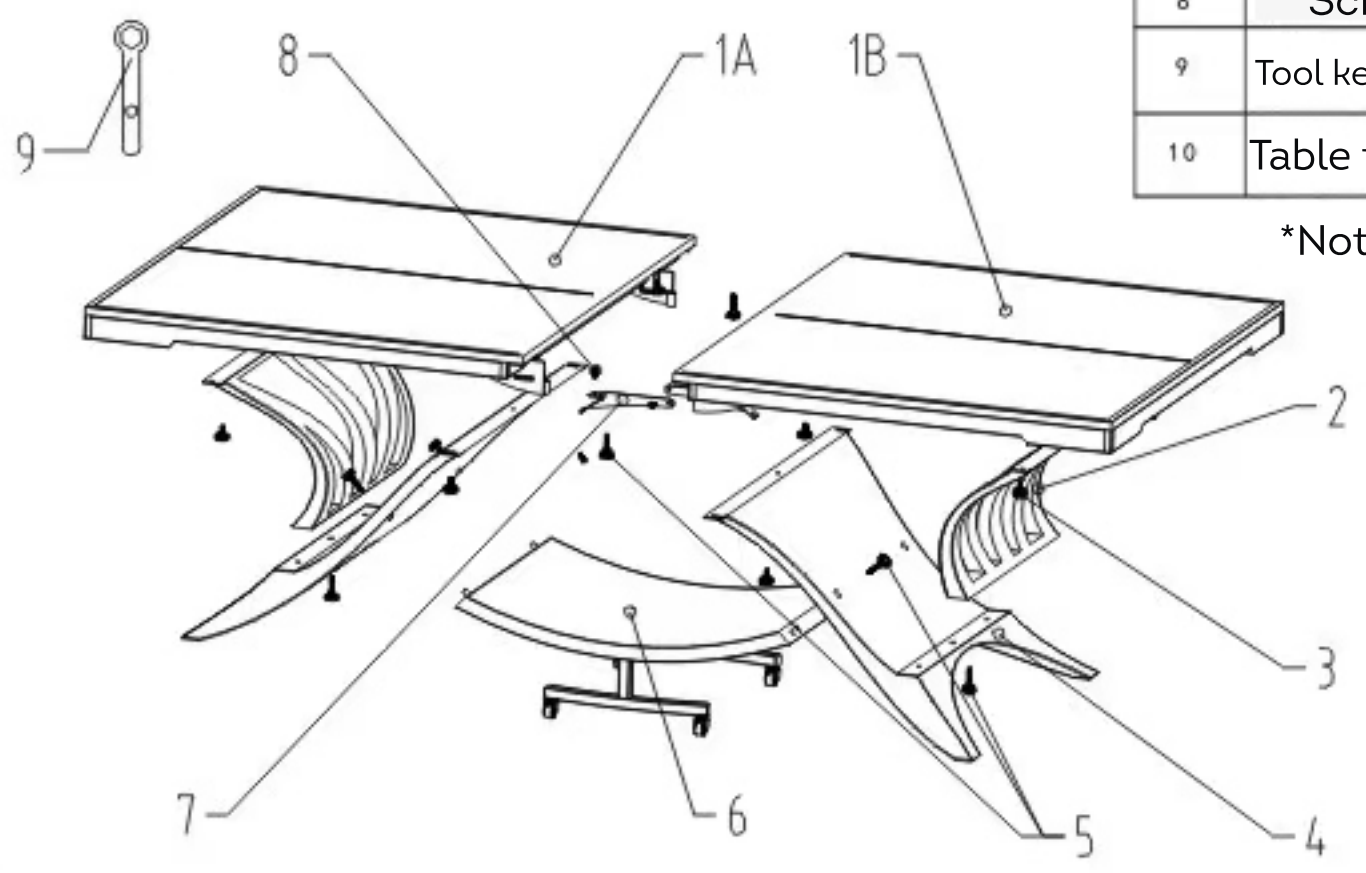
Preface
Thank you for purchasing Double Fish products; this instruction is for model Volant King, T.T. tables. If this is your first time to assemble or use such products, please make sure the instruction is carefully read, which would be helpful for installation.

(Description & Quantity of each part for assembling)

Number	Name and Size	数量 Quantity
1	Table top	2 *
2	Leg supporter	2
3	B Fixable screw bolt B	8
4	Table leg	2
5	A Fixable screw bolt A	8
6	Connection bridge	1
7	Connection shaft	1
8	Screw bolt: M8 X 25	4
9	Tool key for special assembling	2
10	Table tennis net assembly	1 套

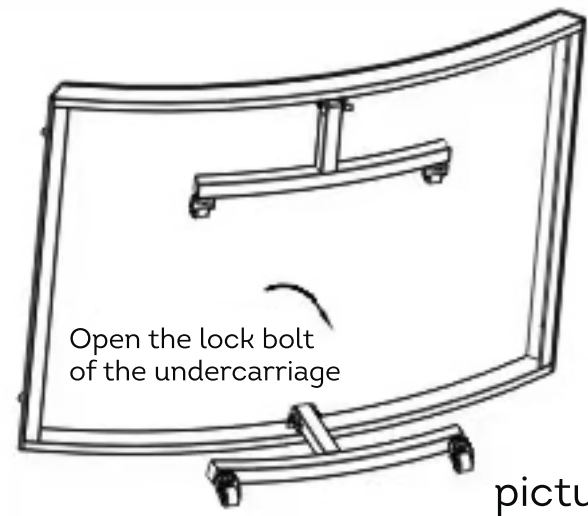
*Notation: A,B two part 8

The picture of each part for disperse



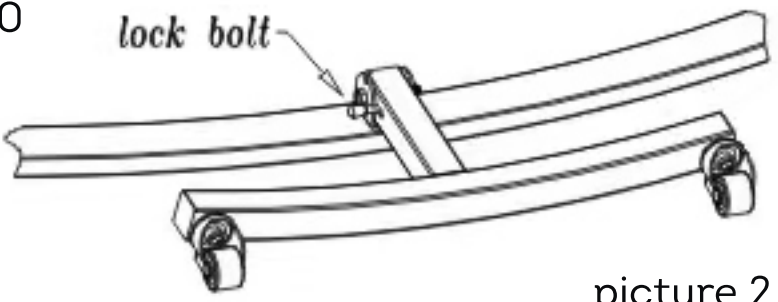
(Assembly methods)

1 Step 1: According to picture 1. Opening the packing and take out the N0.6 connection bridge.



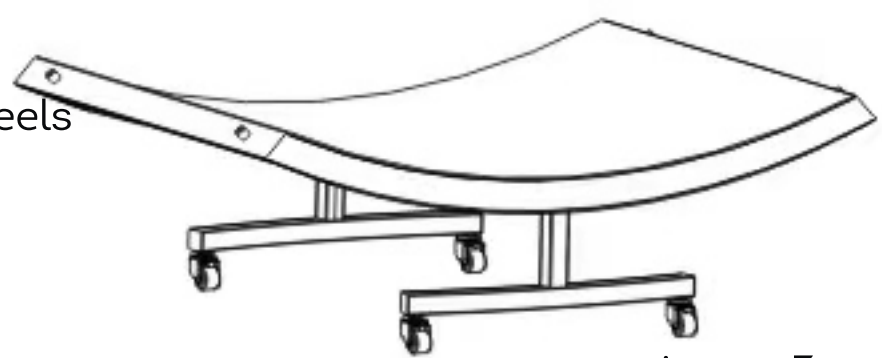
picture 1

2 Step 2: According to picture 2. Open the lock bolt of the undercarriage, spin 90 degree to the concaved hole and then lock it.



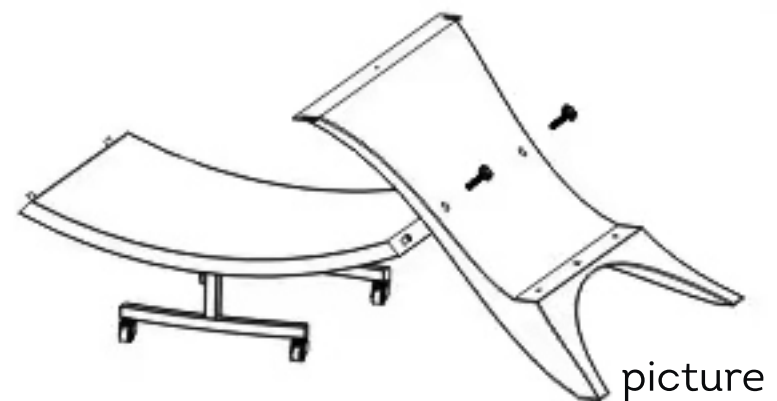
picture 2

3 Step 3: According to picture 3. Lie down the connection bridge in order to let the four wheels lied on the ground.



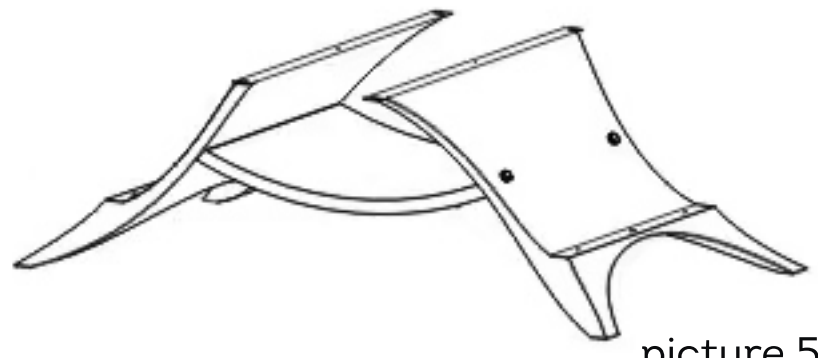
picture 3

4 Step 4: According to picture 4. Connect the N0.4 table leg and the N0.6 connection bridge by N0.5 fixable screw A.



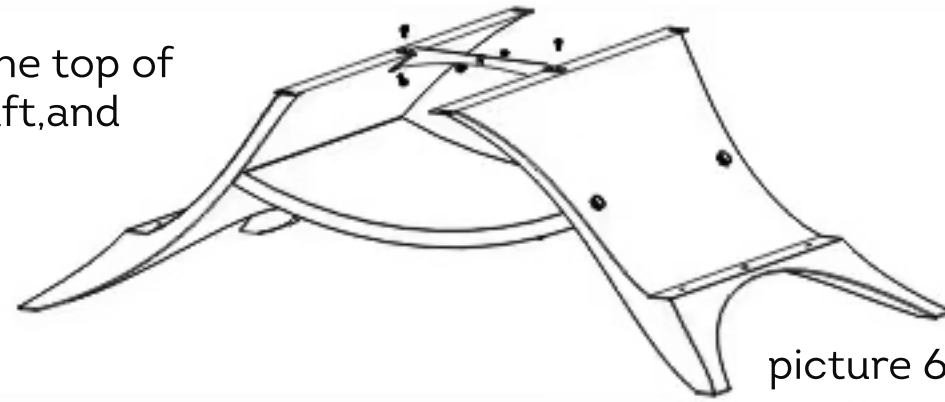
picture 4

5 Step 5: According to picture 5. Use the same method to connect the other table leg and the connection bridge.



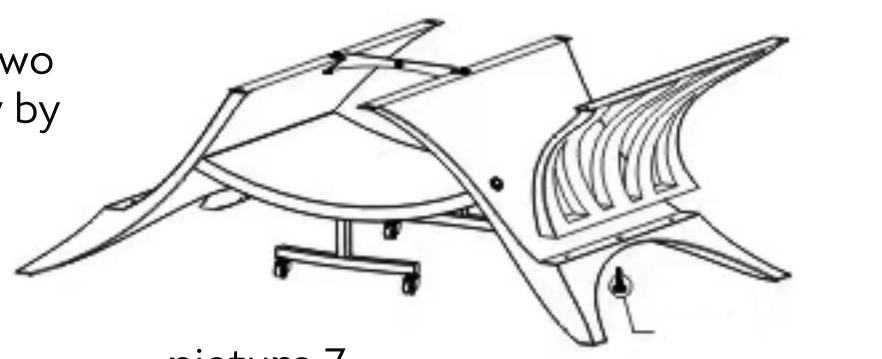
picture 5

6 Step 6: According to picture 6. Connect the top of the two table legs by N0.7 connection shaft, and lock by N0. 8 M10X25 Screw bolt.



picture 6

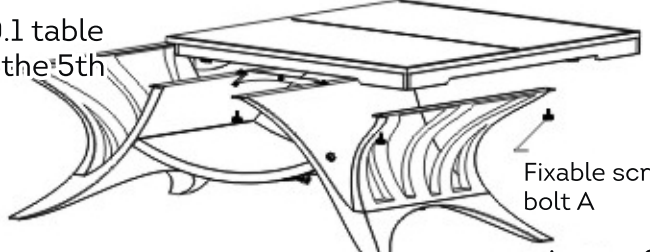
7 Step 7: According to picture 7. Connect the two table legs and N0.2 leg supporter individually by N0.3 Fixable screw bolt B.



picture 7

Fixable screw bolt B

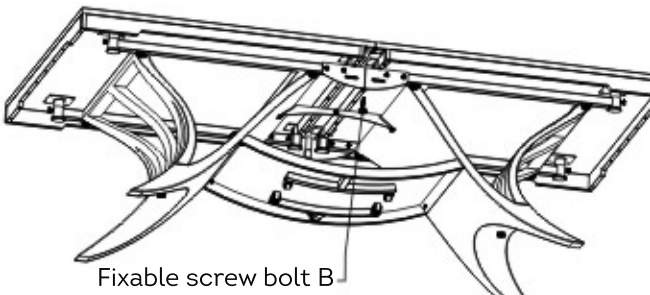
8 Step 8: According to picture 8. Put the NO.1 table top A on the undercarriage. Connect with the 5th piece fixable screw bolts A.



Fixable screw bolt A

picture 8

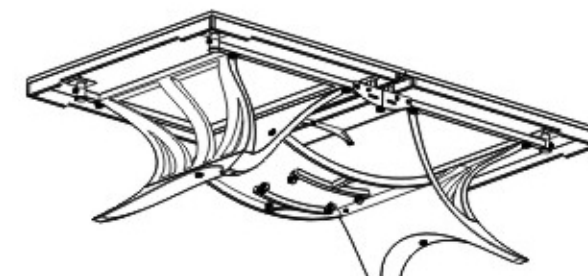
9 Step 9: According to picture 9. The adapter bolt B with the 3rd to the 1st piece table top A&B together.



Fixable screw bolt B

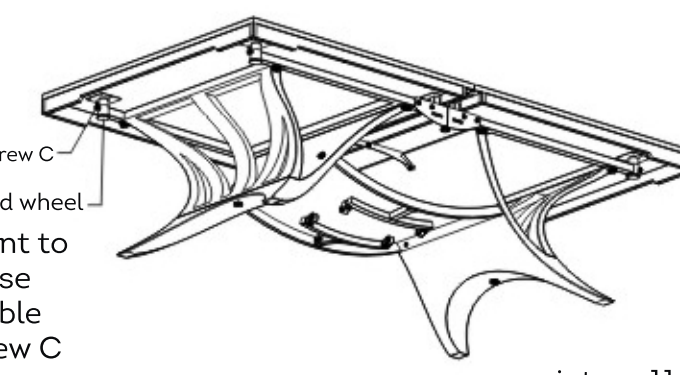
picture 9

10 Step 10: According to picture 10. When finish installing the table, please put the undercarriage of the connection bridge to the original position.



picture 10

11 Step 11: According to picture 11. If you want to adjust the edge's height of the table release Fixable screw C and then spin the adjustable hand wheel at last tighten the Fixable screw C again.




Fixable screw C

Adjustable hand wheel

picture 11

* Finish all the above steps to have the table assembled. Hope you can enjoy table tennis sports.

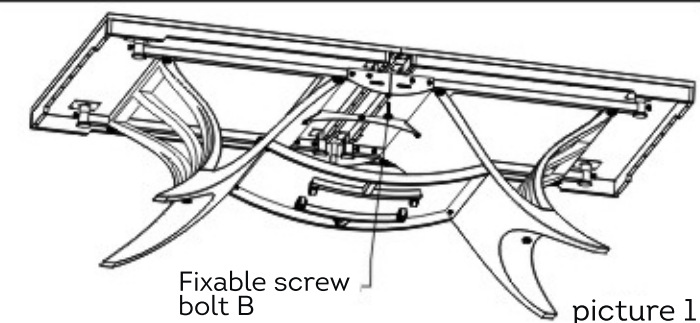


Suitable for international tournament & National tournament

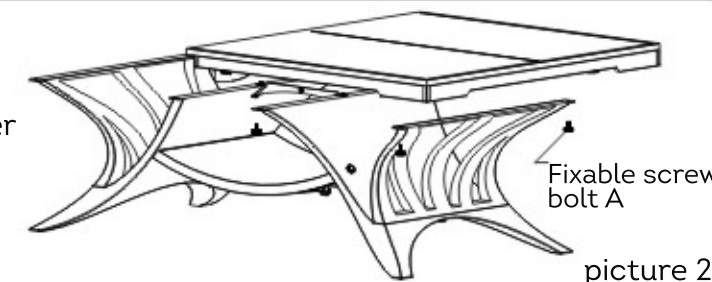
Size of table top: 2740X1525 (mm)
 Height of table: 760 (mm)
 Bounce: 220-250 (mm) , Bounce regularity: ≤ 5 (mm)
 Luster degree of table top: ≤ 60
 Plane degree of half table top: ≤ 3 (mm)
 Friction modulus of table top: ≤ 0.4
 Stability of table: ≤ 3 (mm)
 Color of table top: purple-blue

Demolishing scheme

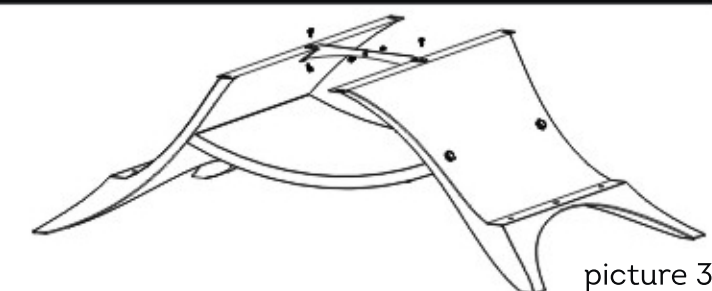
1 Step 1 : removal of the 3rd piece adapter bolt B, No.1 piece ball Separate countertops AB, as show in Figure 1.



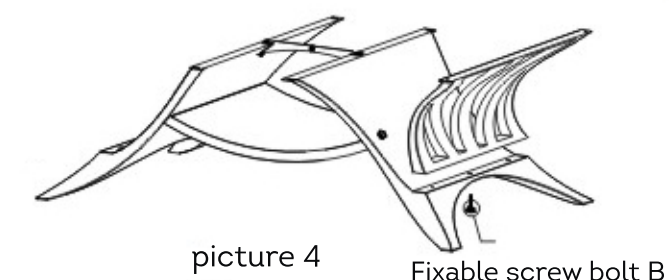
2 Step 2: dismantle ball countertops and shelves connected on the 5th of tight bolts A. The table to move from the lower frame and the ball . as shown in Figure 2



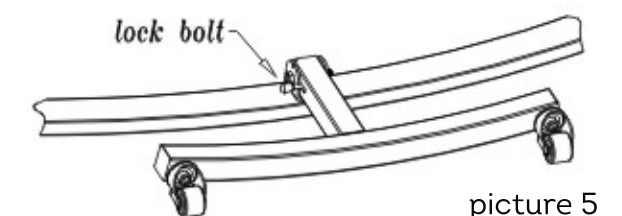
3 Step 3: remove the lock on the 8th member M10 X 25 bolts, then 7 and then remove the cassette connected connecting the fork assembly ,as shown in Figure 3



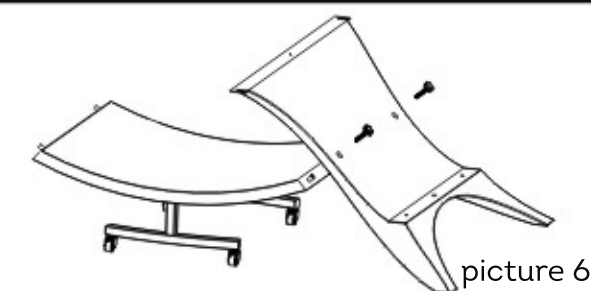
4 Step 4 : Remove the No. 3 adapter bolt B to connect the pieces of the 2nd legs of the table as shown in Figure 4



5 Step 5: According to picture 5 Open the lock bolt of the undercarriage. spin 90 degree to the concaved hole and then lock it.



6 Step 6 : adapter removed with the 5th the bolts A connecting 4 pieces of legs of the table and the 6th member the connection bridge, shown in Figure 6



Completed the above steps , the table tennis table can be dismantled completed the good dismantle down the accessories . please clean up for the next installation .