Before attaching bed cloth clean slate thoroughly: FIGURE ONE

Step #1: Lay the bed cloth over the top of the slate, nap side up. Leave an equal amount of cloth overhang at the end and sides of the slate.

NOTE: In determining the direction of the nap, run your hand lightly over the surface of the cloth. If it meets resistance, it is going against the nap.

Step #2: Adjust cloth to leave only enough cloth overhang at the head end and left side to permit tacking into the wood slate frame. Leave the balance of cloth overhang at the foot end and right side.

NOTE: Do not spread tacks or staples on the bed cloth because it could cut the cloth. Keep them in a container that slides over the cloth.

Head

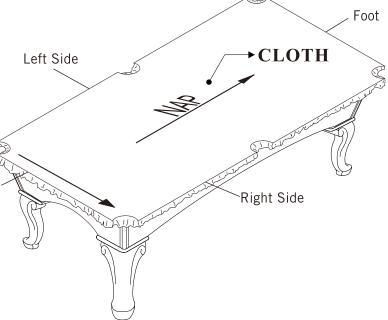


FIG.2

FIGURE TWO

Step #3: Tack or staple the cloth securely to the wood frame at location #1 with two tacks or staples approximately 2" apart.

Step #4: Stretch the cloth across the table and tack or staple securely at location #2 with two tacks or staples 2" apart.

Step #5: Stretch the cloth from location #1 to location #3 and tack or staple securely into the wood frame at the left side of the table.

Step #6: Stretching the cloth across the table from location #3 and pulling from location #2, tack or staple the cloth at location #4.

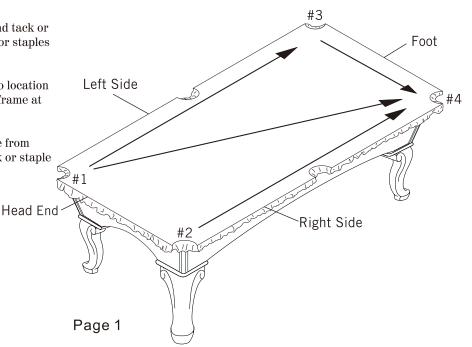


FIGURE THREE

Step #7: On the left side, stretch the cloth tightly from location #1 toward the side pocket opening and tack or staple securely at location #5.

Step #8: Repeat Step 5, stretching the cloth from location #3 and tacking or stapling at location #6.

Step #9: On the right side of the table, grasp the cloth firmly and stretch across the table from location #5 and toward the side pocket from location #2 and tack or staple at location #7.

Step #10: Repeat Step 9, stretching from location #6 and toward the side pocket from location #4 and tack or staple at location #8.

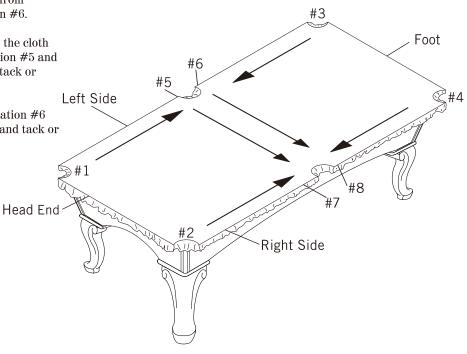


FIG.4

FIGURE FOUR

Step #11: At location #9, cut a short slit in the cloth at the edge centered on the side pocket opening. Grasp the cloth firmly above this slit, pull the cloth into the side pocket opening and tack or staple to the wood frame.

Complete fastening of the cloth to the side pocket opening, making sure the cloth is tacked or stapled to the wood frame.

Step #12: Stretching the cloth tightly across the table from location #9, repeat Step 11 at location #10.

#10

Page 2

FIGURE FIVE

Step #13: At the head end of the table, tack or staple the cloth at location #11, maintaining uniform overhang.

Step #14: Pull the cloth from location #11 toward location #12 and tack or staple securely along the wood frame, keeping the cloth even along the head end.

Step #15: Stretch the cloth firmly from location #11 to the foot end of the table and tack or staple at location #13.

Step #16: Stretch the cloth tightly from locations #12 and #13 toward location #14 and tack or staple securely along the wood slate frame.

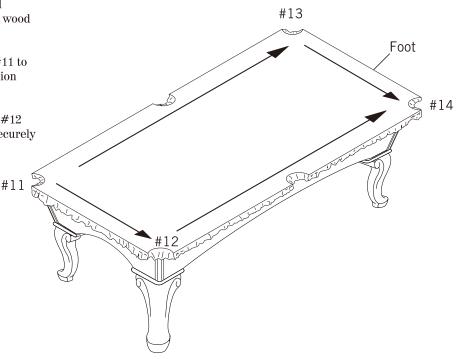


FIG.6

FIGURE SIX

Step #17: Tack or staple all of the left side on 2" centers keeping the cloth even along the wood frame.

Step #18: Tack or staple the balance of the head end on 2" centers also keeping the cloth even along the wood frame.

Step #19: Stretch the cloth tightly toward the foot end of the table, tacking or stapling on 2" centers along the wood frame at the foot end.

Step #20: Stretch the cloth tightly across the table to the right side, tacking or stapling on 2" centers all the way along the wood frame at the right side.

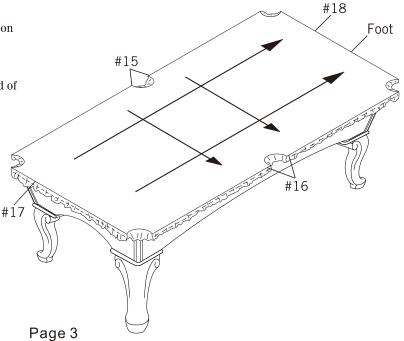
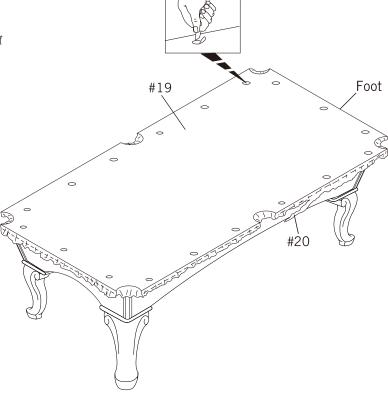


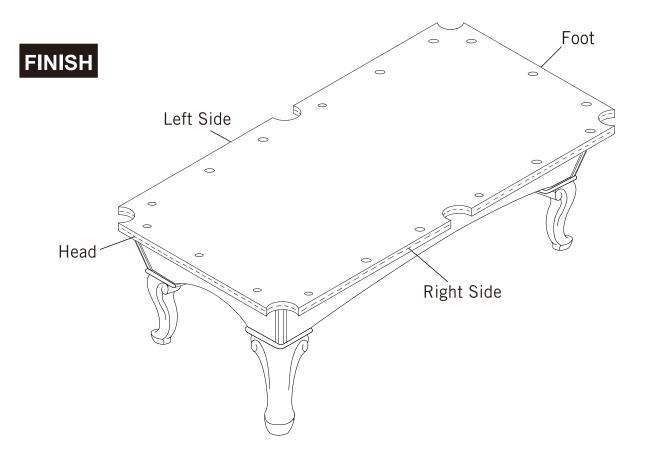
FIGURE SEVEN

Step #21: Stretch the cloth into the corner pocket openings and tack or staple to the wood slate frame.

Step #22: Trim off excess cloth around the perimeter of the slate. Locate the eighteen (18) rail attach holes and cut clearance holes in the cloth with a sharp knife.

NOTE: Occasionally cloth will stretch, leaving wrinkles at the pockets. To retighten, remove apron, one end rail and one side rail. Pull cloth taut, and retack or restaple along the open end and side to restore original tightness. Cut holes in cloth at rail both locations.





Page 4